



PRESS RELEASE

June 30, 2010

RENAULT-CLEON PRODUCES 50 MILLIONTH GEARBOX

- **On 17 June 2010 the Renault-Cléon plant in western France produced its 50 millionth gearbox.**
- **The unit produced was a type J 5-speed manual.**
- **It will be shipped to the Nissan site in Sunderland, UK and fitted on a Nissan Qashqai.**

The Renault-Cléon site, founded in 1958, is the Group's main powertrain plant, currently producing 3,500 gearboxes a day. In 2009 the site's 4,051 employees manufactured 508,258 gearboxes and 310,806 engines. Of Cléon's total gearbox production, 61% is fitted on Nissans, 28% on Renaults and 11% on GM models.

Cléon currently produces the J gearboxes (5-speed manuals, for maximum torque of 200 Nm) fitted on Renault Twingo, Wind, Clio, Modus, Mégane and Kangoo and Nissan Micra, Tiida, Cube, Qashqai and NV200. It also manufactures the P gearboxes (6-speed manuals, for maximum torque of 340 Nm) fitted on Renault Mégane, Scénic, Laguna, Espace, Trafic and Master and on Samsung SM5.

The site also produces the 2.0 and 2.0T gasoline engines (type F4R) and the 1.9 dCi (F9Q), 2.0 dCi (M9R), 2.2 dCi (G9T), 2.3 dCi (M9T), 2.5 dCi (G9U) and V6 dCi (V9X) diesels. From 2011 the plant will manufacture the Alliance 1.6 dCi engine (R9M).

Renault produces gearboxes in France (at Cléon, Choisy and Ruitz), Spain (Seville), Portugal (Cacia plant near Aveiro), Romania (Pitesti), Turkey (Bursa) and Chile (Cormecanica plant in Los Andes).

The Group produces engines in France (Cléon, Douvrin and Choisy), Romania (Pitesti), Turkey (Bursa), South Korea (Busan) and Brazil (Curitiba).



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Timeline:

1958: Creation of Cléon plant for gearbox production.

1960: Construction of a second building at Cléon for engine production.

1964: Creation of the aluminum foundry. Production of first aluminum cylinder blocks for the Renault 16.

1970: Construction of a new building for the manufacture of gearboxes then engines.

2000: Installation of flexible production lines.

2001: Transfer to Cléon of Manufacturing Department for prototype powertrain parts.

2005: Production launch of the M9R (2.0 dCi), the first Alliance engine, and the PK4 gearbox.

2007: Construction of a loading bay for direct export of M9 engines to Japan and South Korea.

2008: 50th anniversary of plant and production launch of V9X (V6 dCi).

2010: Production launch of M9T (2.3 dCi), fitted on New Master.

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